

IN THE ABSTRACT:

Please replace the abstract appearing with the original application with the abstract appearing on a separate page attached to the end of this amendment.

ABSTRACT

A molded breast cup for a brassiere includes a molded cup form and laminated structure of a first panel of a flexible foam material and a second panel of flexible material. The first and second panels are substantially coextensive to each other and define a breast cup perimeter shape. The first panel of flexible foam material is of varying thickness, providing a zone of greater thickness at a region or regions away from the perimeter at a general area where the nipple of the wearer of the brassiere will normally be positioned in order to provide greater thickness of material or density of material at such regions to reduce the visibility of the nipple through the brassiere.